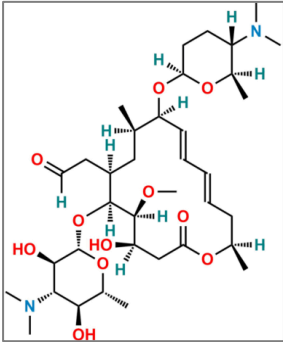


Analysis Date: 10-11-2025

Re-test Date: 10-11-2028

## SPIRAMYCIN EP IMPURITY A

### Identification

<b>Chemical Name</b>	: (4R,5S,6S,7R,9R,10R,11E,13E,16R)-6-[[3,6-dideoxy-3-(dimethylamino)-β-d-glucopyranosyl]oxy]-4-hydroxy-5-methoxy-9,16-dimethyl-7-(2-oxoethyl)-10-[[2,3,4,6-tetradeoxy-4-(dimethylamino)-β-d-erythro-hexopyranosyl]oxy]oxacyclohexadeca-11,13-dien-2-one (as per EP)	
<b>CAT No</b>	: ALL-S09299	
<b>CAS No</b>	: 70253-62-2	
<b>Molecular Formula</b>	: C <sub>36</sub> H <sub>62</sub> N <sub>2</sub> O <sub>11</sub>	
<b>Molecular Weight</b>	: 698.9	

### Analytical Information

<b>Batch Number</b>	: ALL-S09299	<b>HPLC Purity</b>	: 98.00 %
<b>Solubility</b>	: MeOH: ACN	<b>Potency</b>	: 96.51 %
<b>Appearance of Product</b>	: Off White Solid	<b>Mass</b>	: Confirm
<b>Long Term Storage</b>	: 2-8 °C	<b>IR Analysis</b>	: Confirm
<b>Weight Loss By TGA</b>	: 0.364 %	<b><sup>1</sup>H NMR</b>	: Confirm
<b>Residue Of Ignition</b>	: 0.745 %		

### Additional Information

$$\% \text{Potency} = [100 - (\text{Weight Loss By TGA \%} + \text{Residue Of Ignition \%}) \times \text{Chromatographic Purity\%}] / 100 =$$

$$[100 - (0.364 + 0.745) \times 98.00] / 100 = 96.51 \%$$

**Recommendation** : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Vipul Khadase Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

**Attachment** : HPLC, Mass, <sup>1</sup>H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless otherwise specified

#### Corporate Office